## POWDERCOAT OVEN

powceq.com

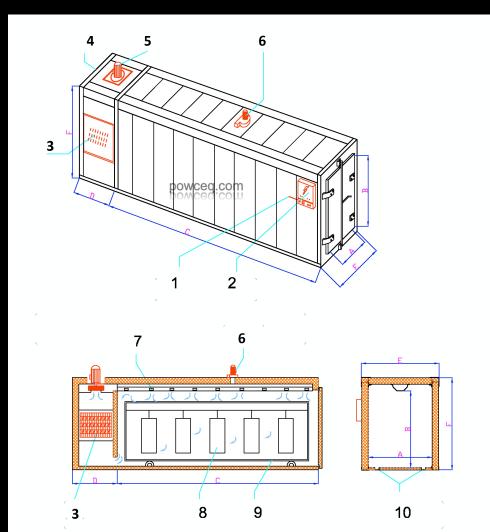
Q1 2024



#### STRUCTURE

## Electric heated powdercoat oven

- 1. Control unit
- 2. Electrical cabinet
- 3. Heating elements
- 4. Second door
- 5. Circulation fan
- 6. Extraction fan
- 7. Air distribution canals
- 8. Workpiece
- 9. Trolley car
- 10. Infeed rails



Curing ovens are used to cure parts with heat after powder coating. These ovens are available in various sizes and can be powered by electricity or gas.

The size of the oven required depends on the size of the parts to be coated and the production volume. Smaller ovens are suitable for small or medium-sized parts and fit on a workbench or in a workshop corner.

Larger ovens are available for industrial production.

The temperature and duration of the curing process depend on the type of powder coating used. Most powders require a curing temperature of 160-180 °C and a curing time of 10 to 20 minutes.

# Oven for small parts Always in circulating air!



powceg.com



Powder ovens can be operated with electricity gas / oil burners or both (not simultaneously).

New: Hybrid powder oven: switch between heating with gas or electricity, e.g. 2.5 meters from a price of € 18,000

#### BATCH OVENS

Electrically heated
Gas burner natural gas / LPG liquid gas / oil and
hybrid



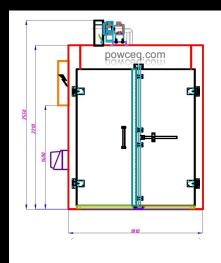


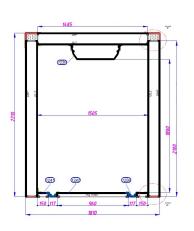
#### DIMENSIONS INSIDE

#### Or desired dimensions

#### Usable area in **meters**

Туре	<b>A</b> Width	<b>B</b> Height	<b>C</b> Depth
EL10	1	1	1
EL12	1	1,2	1,5
EL15	1,2	1,5	1,5
*	*	*	*
EL20	1,5m	1,8m	2
EL25	1,5m	1,8m	2,5
EL30	1,5m	1,8m	3
EL40	1,5m	1,8m	4
EL50	1,5m	1,8m	5
EL60	1,5m	1,8m	6
EL70	1,5m	1,8m	7m





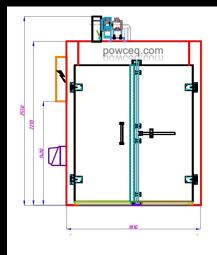
#### DIMENSIONS INSIDE Powder coat oven

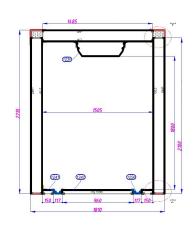
Or desired dimensions as

8' x 8' x 10'

#### Usable area in **feet** (')

	` '		
Туре	A Width	<b>B</b> Height	<b>C</b> Depth
EL10	1	1	1
EL12	1		5'
EL15	4'	5'	5'
*	*	*	*
EL20	5'	6'	7'
EL25	5'	6'	8'
EL30	5'	6'	10'
EL40	5'	6'	13'
EL50	5'	6'	1 <i>7</i> '
EL60	5'	6'	20'
EL70	5'	6'	23'





### Trolleys

#### Infeed rails at bottom Heating unit on side



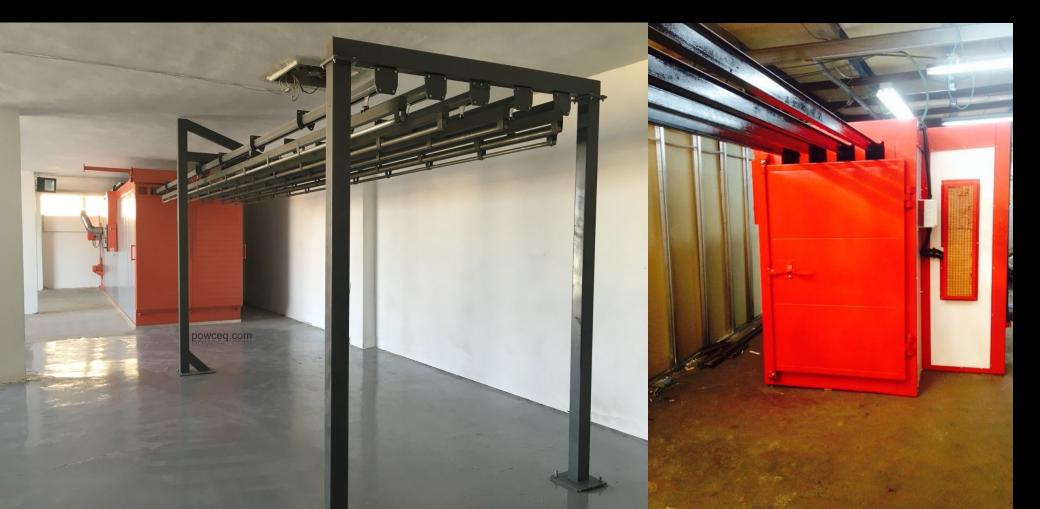


**Partition wall:** If the workpieces are half as long and in small numbers, insert the partition wall and heat only half of them.





#### Rail types and numbers as required



#### BATCH OVEN

Chamber oven + second door →

Continuous oven





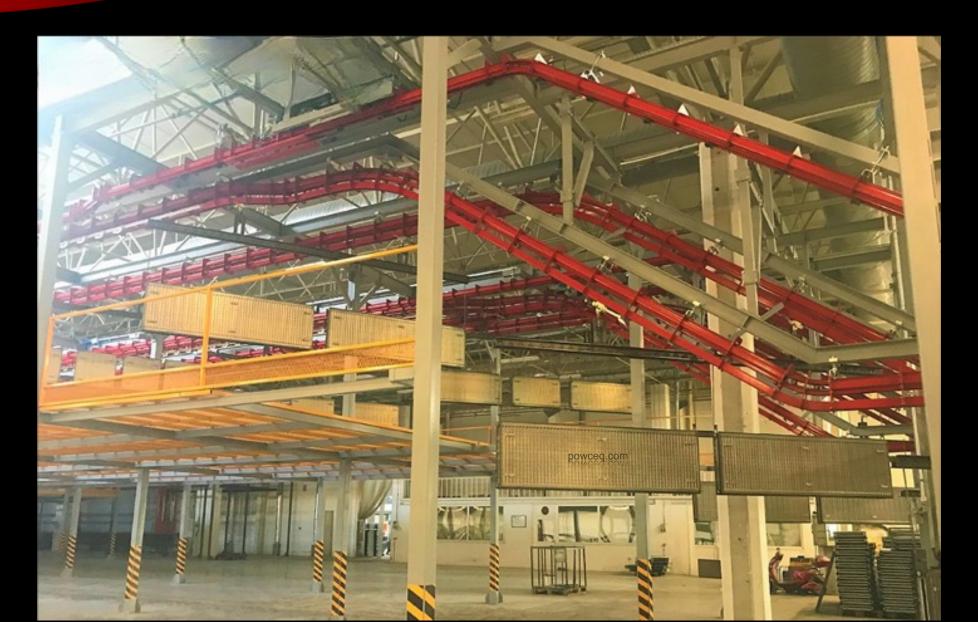
#### Extraction hood over door, chain conveyor



## CONTINUOUS OVEN WITH CHAIN CONVEYOR



## CONTINUOUS OVEN ROLLER COASTER ;)





Now Online → powceq.com/Offers

Prices
Offers
Information sheets
Documents

Contact

E: info@powceq.com

Switzerland, Europe UAE USA

hatsapp

O

T: +41 61 588 00 15 T: +971 55 968 0609





